

**ABSTRACT****PROCESS FOR MAKING A PELLET**

The invention comprises a shaping process for making pellets  
5 of a thermoplastic extrudable resin composition. The resin  
composition comprises a thermoplastic polymer, plasticiser  
and optionally further additives. The plasticiser comprises  
a component which is solid at room temperature. The process  
is run at a temperature above the melting point of the plas-  
10 ticiser and below the melting / plastification temperature  
of the thermoplastic polymer.